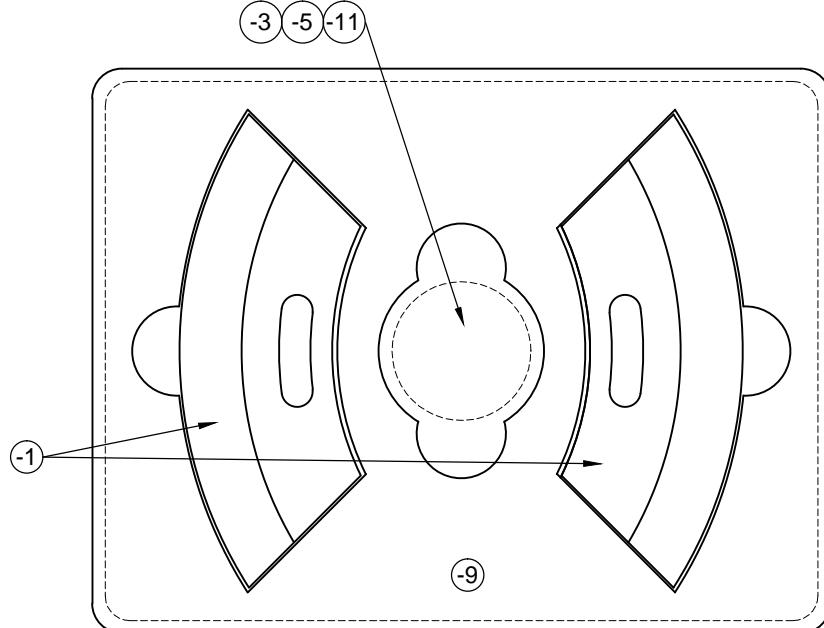
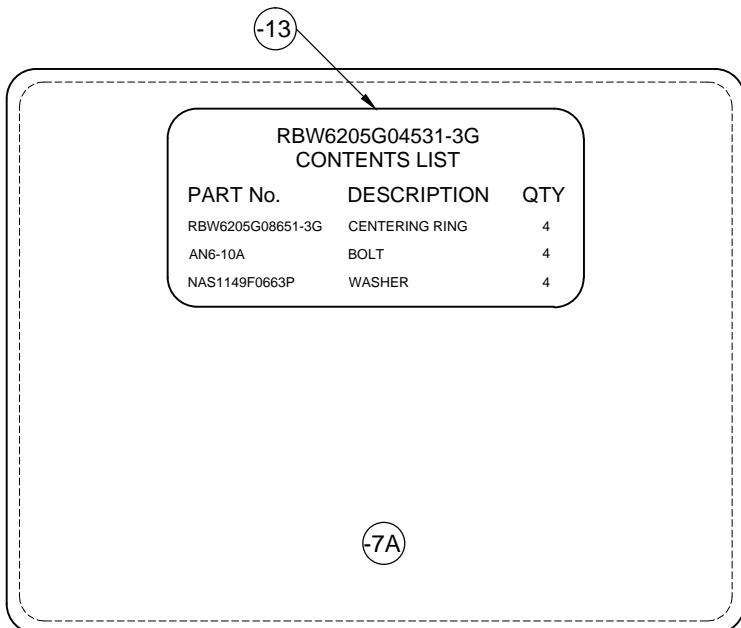


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	CH'D ENGRAVE NOTE P/N -1.	5/28/09	RJC
B	CH'D 5.970 & 4.833 DIMENSIONS TO REF. P/N -1 PER W.P.	10/7/10	RJC
1	CH'D HOLE DEPTH FROM 2.375 TO 1.625 AND ADDED FINGER CUT OUTS TO HOLE P/N -9 PER V.E.	11/9/10	RJC RW
2	CH'D -7, -7A, -15 BOM INFO. ADDED -1 MISSING -3G TO TOOL NUMBER PER R.W. ADDED MISSING -3G TO TOOL NUMBER & ADDED TOOL NUMBER TO -13 PER R.W. CH'D -7A CUTOUT TO A RECESSED POCKET FOR -13 PER R.W.	5/12/11	RJC RW



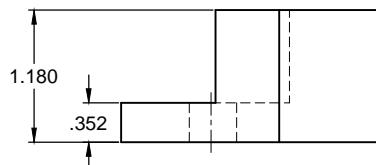
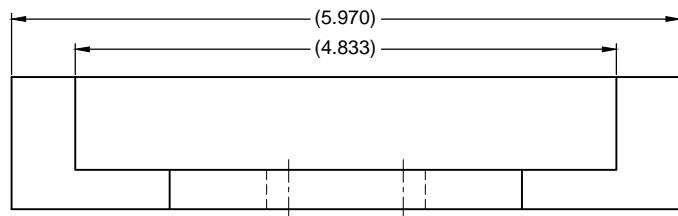
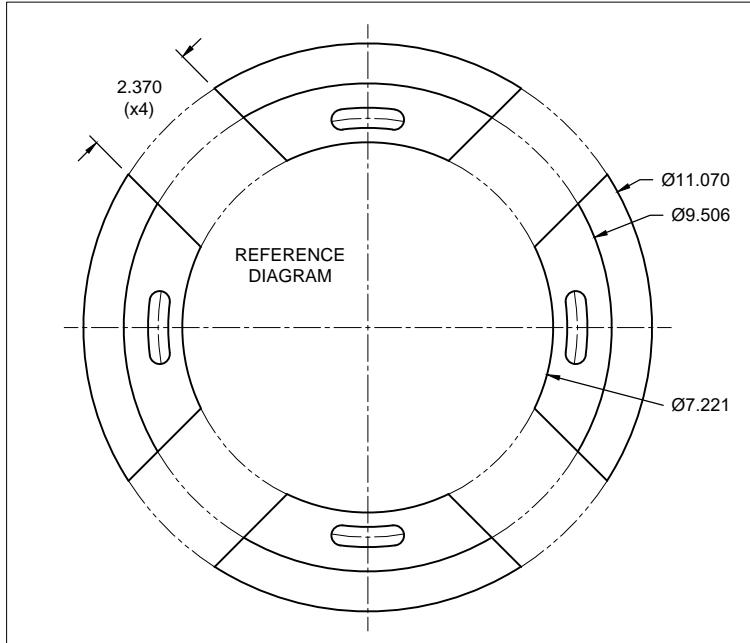
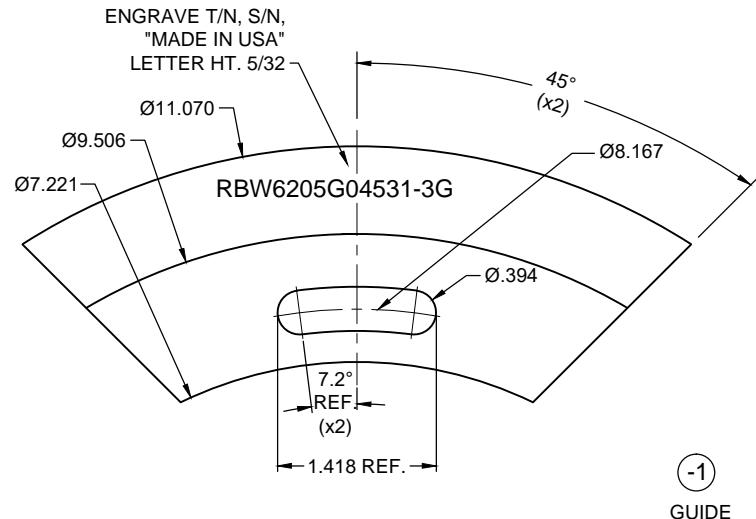
FUNCTION: USED TO CENTER THE MRH SLIDING RING IN ORDER TO ADJUST TOE FLAPPING LIMITER STOP

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	4	GUIDE	6061	Ø11-1/4 x 1-3/8	2
		B/O	-3	4	HEX HEAD CAP SCREW	CAD. PLATED	3/8-24 UNF x 1-1/8 AIRCRAFT SPRUCE (AN6-10A)	1
		B/O	-5	4	FLAT WASHER	CAD. PLATED	Ø3/8 AIRCRAFT SPRUCE (NAS1149F0663P)	1
		B/O	-7	1	CASE	BLACK PLASTIC	7-1/4 x 9-3/8 x 3-7/8 PELICAN #APP-1200-E	N/S
		B/O	-7A	1	CASE TOP FOAM	C200 FLAT, BLACK	1-3/16 x 7-1/8 x 9-5/16 I.R. SPECIALTIES	5
		B/O	-9	1	CASE BOTTOM FOAM	Y-20 BLACK	9-5/16 x 7-1/8 x 2-7/8 I.R. SPECIALTIES	4
		B/O	-11	1	JAR & LID	PLASTIC	Ø1-11/16 x 1-11/16 MCMASTER-CARR # 42905T22	1
		B/O	-13	1	INSIDE PLACARD W/ADHESIVE BACK	PLASTIC	1/16 x 2-1/2 x 5-1/4 MCKENZIE LASER	3
		B/O	-15	1	RB PLACARD (TOP OF CASE)	ALUMINUM	RB41009	N/S
ASSY #								

 RED BARN MACHINE	
TITLE MAIN ROTOR SLIDING RING CENTERING TOOL	
DWG NO. RBW6205G04531-3G REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1 SPEC 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R. 2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL AGUSTA	
SCALE	NTS
DATE	12-29-08
SHEET	1 of 5

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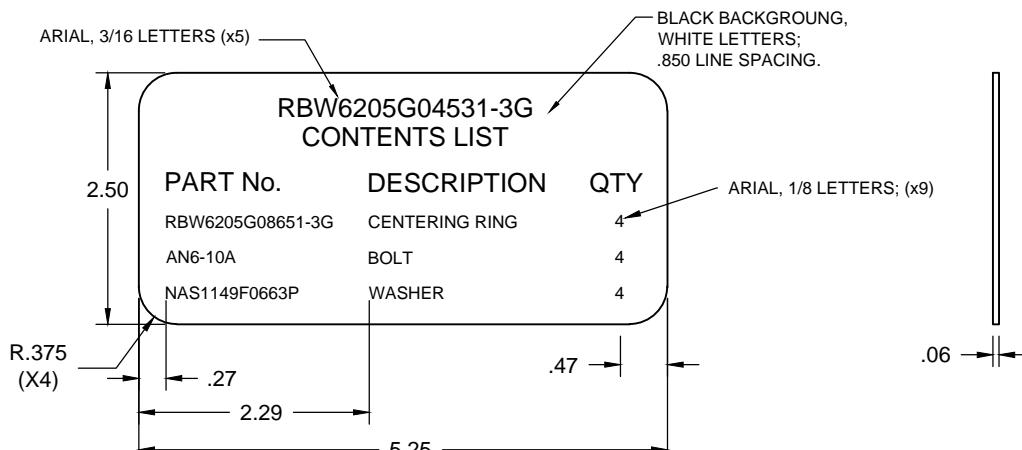
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	CH'D ENGRAVE NOTE P/N -1.	5/28/09	RJC
B	CH'D 5.970 & 4.833 DIMENSIONS TO REF. P/N -1 PER W.P.	10/7/10	RJC
2	ADDED MISSING -3G TO TOOL NUMBER PER R.W.	5/12/11	RJC RW



 RED BARN MACHINE TITLE MAIN ROTOR SLIDING RING CENTERING TOOL DWG NO. RBW6205G04531-3G-1 REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	
HEAT TREAT FINISH CLEAR AND DYE SPEC MIL-A-8625F, TYPE II, CLASS I 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R. 2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL AGUSTA	
SCALE	NTS
DATE	12-29-08
SHEET	2 of 5

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
2		ADDED MISSING -3G TO TOOL NUMBER & ADDED TOOL NUMBER TO -13 PER R.W.		5/12/11	RJC	RW



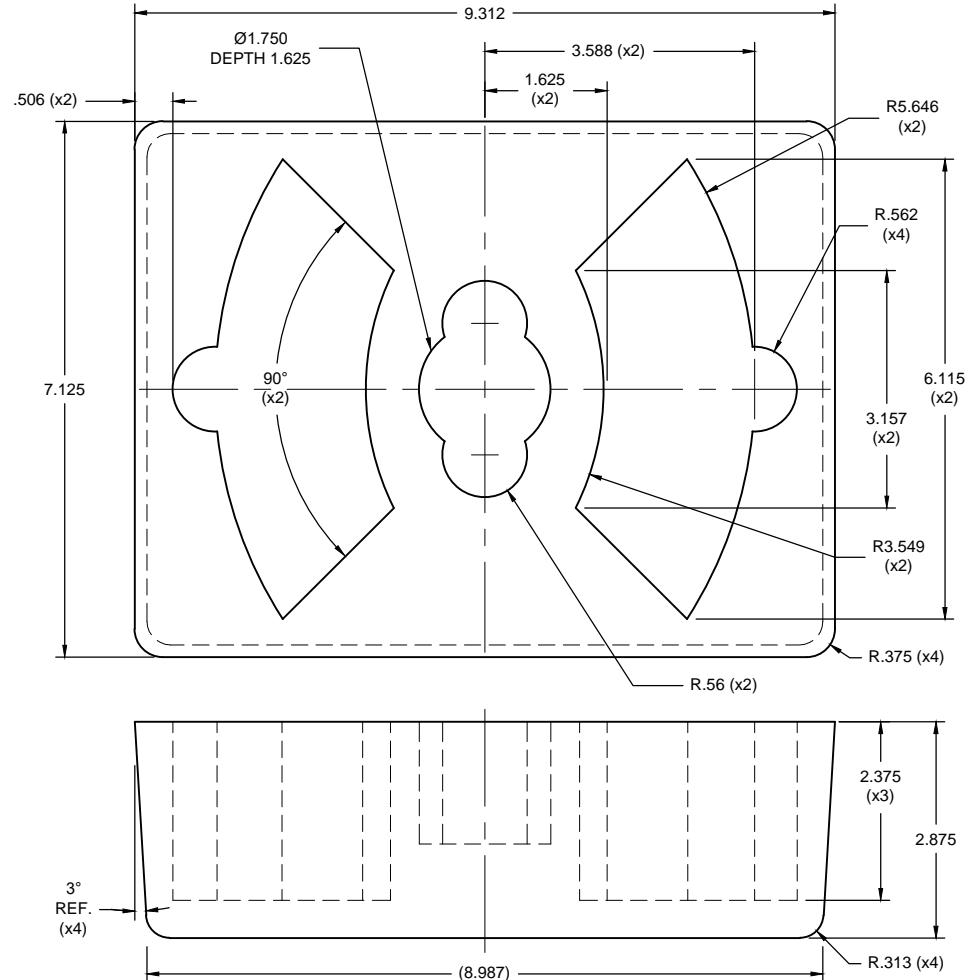
(-13)

INSIDE PLACARD

 RED BARN MACHINE	
TITLE MAIN ROTOR SLIDING RING CENTERING TOOL	
DWG NO.	REV
RBW6205G04531-3G-13	2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
TOLERANCES ON: DECIMALS .XXX \pm .005	APPROVED <i>D. Weil</i>
.XX \pm .01	HEAT TREAT
.X \pm .1	FINISH
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R.	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE NTS	DATE 12-29-08
	SHEET 3 of 5

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CH'D HOLE DEPTH FROM 2.375 TO 1.625 AND ADDED FINGER CUT OUTS TO HOLE P/N -9 PER V.E.		11/9/10	RJC	RW



(-9)
CASE BOTTOM
FOAM

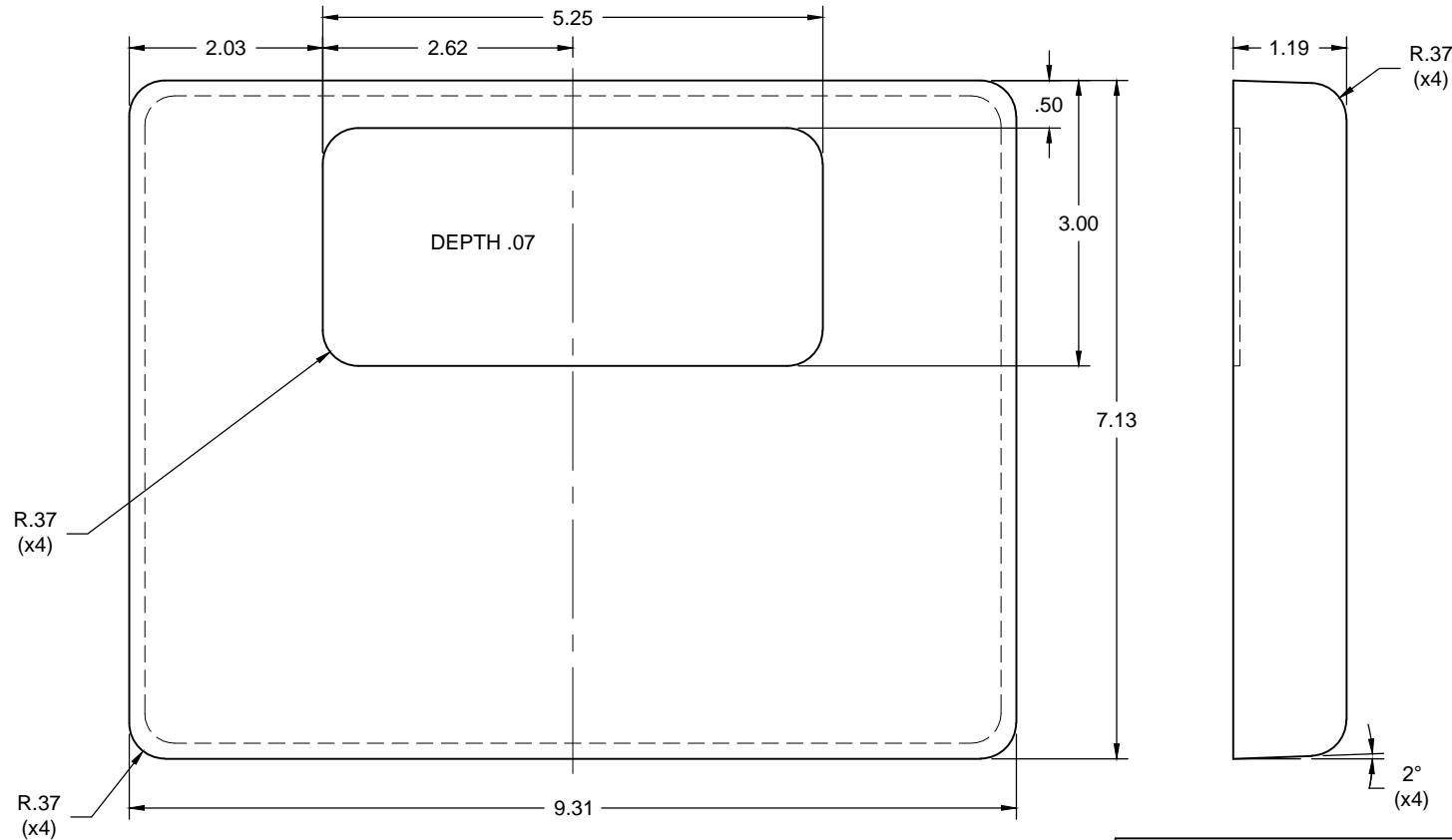
NOTES

1. CAN MAKE TWO PIECE, 2-3/8 in. TOP AND 1/2 in. BOTTOM GLUED TOGETHER.

 RED BARN MACHINE	
TITLE MAIN ROTOR SLIDING RING CENTERING TOOL	
DWG NO. RBW6205G04531-3G-9 REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	
DRAWN BY: PERRITT APPROVED  HEAT TREAT FINISH SPEC USED ON MODEL AGUSTA	
SCALE NTS	DATE 12-29-08 SHEET 4 of 5

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
2		CH'D -7A CUTOUT TO A RECESSED POCKET FOR -13 PER R.W.		5/12/11	RJC	RW



-7A
CASE TOP
FOAM

RB RED BARN MACHINE	
TITLE MAIN ROTOR SLIDING RING CENTERING TOOL	
DWG NO.	REV 2
RBW6205G04531-3G-7A	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX \pm .005 FRACTIONS \pm 1/32 .XX \pm .01 ANGLES \pm .5°	
DRAWN BY: PERRITT APPROVED <i>D. Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL AGUSTA	
SCALE NTS	DATE 12-29-08
SHEET 5 of 5	